

**DEVENTER**

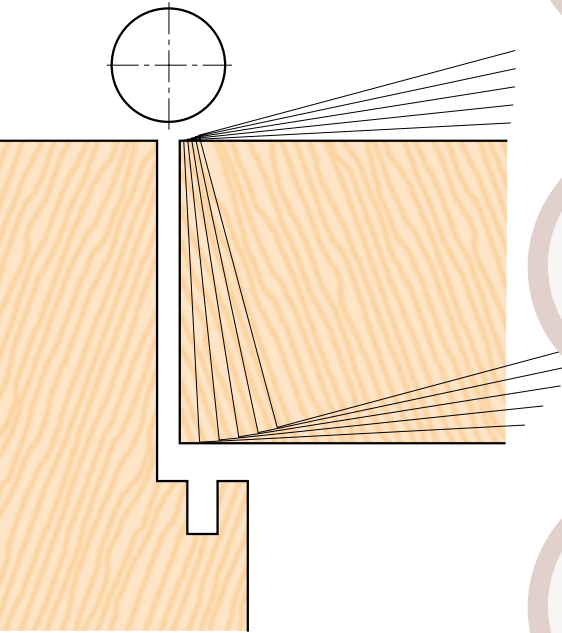
*Weather seals*

for windows, doors and steel frames

*Perfect in form and funktion*

*Interior door seals*

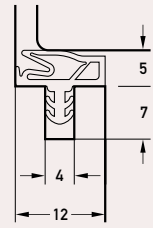
Difficult swivel point (flush-closing)



PART NUMBER. **DS 6577a**

MATERIAL **Silicone**

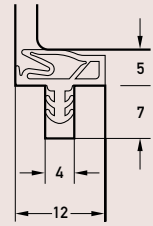
PACKING **50 m bundle**  
UNIT



PART NUMBER. **S 6577a**

MATERIAL **TPE**

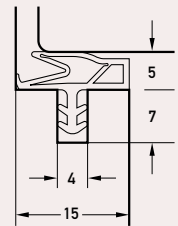
PACKING **100 m spool**  
UNIT



PART NUMBER. **S 6699**

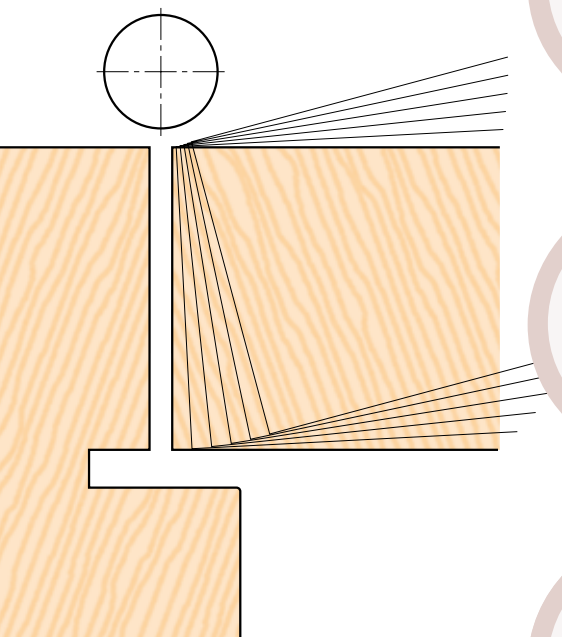
MATERIAL **TPE**

PACKING **150 m spool**  
UNIT



*Exterior door seals*

Difficult swivel point  
(flush-closing)

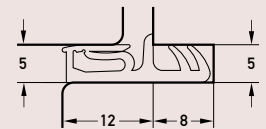


**NEW**

PART NUMBER. **DS 6922**

MATERIAL **Silicone**

PACKING **200 m spool**  
UNIT

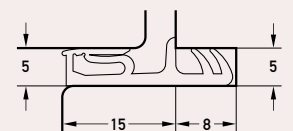


**NEW**

PART NUMBER. **DS 6955**

MATERIAL **Silicone**

PACKING **150 m spool**  
UNIT

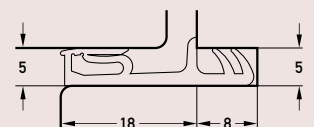


**NEW**

PART NUMBER. **DS 6988**

MATERIAL **Silicone**

PACKING **150 m spool**  
UNIT





*DEVENTER materials*  
– *proved quality*

Quality and Use

Deventer Elastic	Deventer Purene S	Deventer Porene S	Deventer Silicone
<b>M</b>	<b>SV, S</b>	<b>SP</b>	<b>DS</b>
Modified PVC	TPE - thermoplastic elastomer	TPS - thermoplastic elastomer foam	Cured silicone
<i>Quality</i>			
- good physical quality	- good physical and thermal quality	- good physical and thermal quality	- very good physical and thermal quality
	- good deflection recovery	- good deflection recovery	- good deflection recovery
	- comfortable closing force	- hardly noticeable closing force	- soft closing force
	- coping high tolerances	- coping high tolerances	- coping high tolerances on distorted door leaf
- temperature range from -20°C bis +60°C	- temperature range from -40°C bis +180°C	- temperature range from -40°C bis + 180°C	- temperature range from -60°C bis + 250°C
	- suitable for smoke proof doors after DIN 18095	- suitable for smoke proof doors after DIN 18095	- suitable for smoke proof doors after DIN 18095
- age, weathering, UV and ozone resistant	- age, weathering, UV and ozone resistant	- age, weathering, UV and ozone resistant	- age, weathering, UV and ozone resistant
		- closed cell foam structure	
<i>Use</i>			
- windows and window doors of PVC	- windows and window doors of wood, PVC, aluminium and wood - aluminium	- windows and window doors of wood, PVC, aluminium and wood - aluminium	- windows and window doors of wood, PVC, aluminium and wood - aluminium
- interior doors	- interior and exterior doors	- interior and exterior doors	- interior and exterior doors
	- suitable for smoke proof doors after DIN 18095	- suitable for acoustic and smoke proof doors	- suitable for acoustic and smoke proof doors
			- suitable for sauna doors

On request we deliver materials with special features (for example fire resistant materials for fire doors).  
The tooling compatibility must be tested before.

*Coating compatibility*

Deventer Elastic	Deventer Purene S	Deventer Porene S	Deventer Silicone
<b>M</b>	<b>SV, S</b>	<b>SP</b>	<b>DS</b>
Modified PVC	TPE - thermoplastic elastomer	TPS - thermoplastic elastomer foam	Cured silicone
In compliance with the stipulated drying times of the following coating systems:			
- Polyurethane varnish/ DD-varnish		- Alkyd resin glazes and varnish	
- 2-Components-Epoxy resin varnish		- Polyurethane varnish/DD-varnish	
- Acid-curing varnish, if the PVC-stability is accounted by the producer		- 2-Components-Epoxy resin varnish	
- Chemical cross linked Roux varnish		- Acid-curing varnish	
		- Chemical cross linked Roux varnish	
		- Solvent containing or water soluble acrylic glazes and varnish	
		- Nitrocellulose varnish	
Unsuitable coatings are:			
- Alkyd resin glazes and varnish			
- Nitrocellulose varnish			
- Solvent - containing or water - soluble acrylic glazes and varnish			
- PVC-varnish			

The terms of reference of the varnish producers must be observed! The specifications to the coating compatibility free not from own tryouts. In case of unknown coatings the compatibility must be tested!



*Colour overview*

for weather seals

The shown colours are examples. The delivery capacity of the selected weather seals in colours you will find in the valid price lists and offers.

**01**  
white  
RAL 9016



**10**  
grey  
RAL 7040



**20**  
black  
RAL 9004



**30**  
brown  
RAL 8002



**31**  
rustic brown  
RAL 8014



**40**  
beige  
RAL 1001



**50**  
cherry/pear tree  
RAL 8001



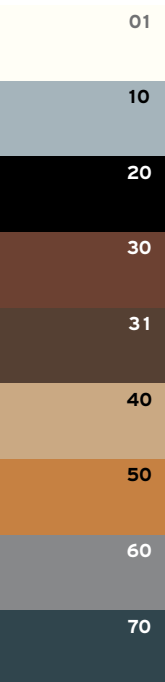
**60**  
zinc  
RAL 7005



**70**  
graphite  
RAL 7024



Changes in colour compared to the original are possible depending to the material. Printed colours can vary. The delivery volume of the selected coloured weather seals can be found in the actual price lists or offers.



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*We protect with system*